

# Boron - Oxygen Interaction in Heat Treated Silicon

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## Summary

The influence of heat treatment at 400 °C on the spectrum of boron intracenter transitions in silicon using IR absorption spectroscopy is investigated. In the transitions region from the ground  $1\Gamma_8^+$  state associated with the  $p_{3/2}$  valence band of Si to the odd-parity excited states of boron, a new absorption line with its maximum at 261.3  $\text{cm}^{-1}$  is observed in the thermally treated boron-doped Cz-Si. Oxygen is a component of defect that is responsible for the detected absorption line. Perturbation of boron atoms due to the inhomogeneous stress effect from neighboring oxygen atoms results in a frequency shift in the main boron transition. The defect associated with 261.3  $\text{cm}^{-1}$  line is also observed in as-grown silicon. The defect disappears during annealing at 550 °C. The estimated concentration of the detected defect for the as-grown and heat treated at 400 °C during 10 h Cz-Si:B sample ( $N_B=2.2\times 10^{16} \text{ cm}^{-3}$ ;  $N_O=1.1\times 10^{18} \text{ cm}^{-3}$ ) are  $7.8\times 10^{12} \text{ cm}^{-3}$  and  $1.7\times 10^{14} \text{ cm}^{-3}$ , respectively. The binding energy of the  $1\Gamma_8^+$  ground state for revealed defect is 43.93 meV.

The acquired data are essential for understanding the influence of boron-oxygen-related defects on the electrical and optical properties of silicon and photovoltaic cells made on its base.

## Experimental

The samples of boron-doped Si used in the study were grown by the Czochralski (Cz-Si:B) and float-zone (Fz-Si:B) methods. The concentration of boron ( $N_B$ ) was  $1\times 10^{16}$  and  $2.2\times 10^{16} \text{ cm}^{-3}$  for Cz-Si:B samples and  $2.6\times 10^{16} \text{ cm}^{-3}$  for Fz-Si:B. The content of oxygen ( $N_O$ ) was changed in samples in the range  $(0.43\div 1.1)\times 10^{18} \text{ cm}^{-3}$ . The carbon concentration was varied in the interval  $(0.8\div 1.2)\times 10^{17} \text{ cm}^{-3}$ . To study the interaction between boron and oxygen atoms the heat treatments of samples were carried out at 400 °C during 10 h. The absorption spectra of the samples were studied with the use of a Bruker IFS-113v Fourier transform infrared spectrometer. The measurements were carried out at 10 K with a resolution of 0.2–1  $\text{cm}^{-1}$ .

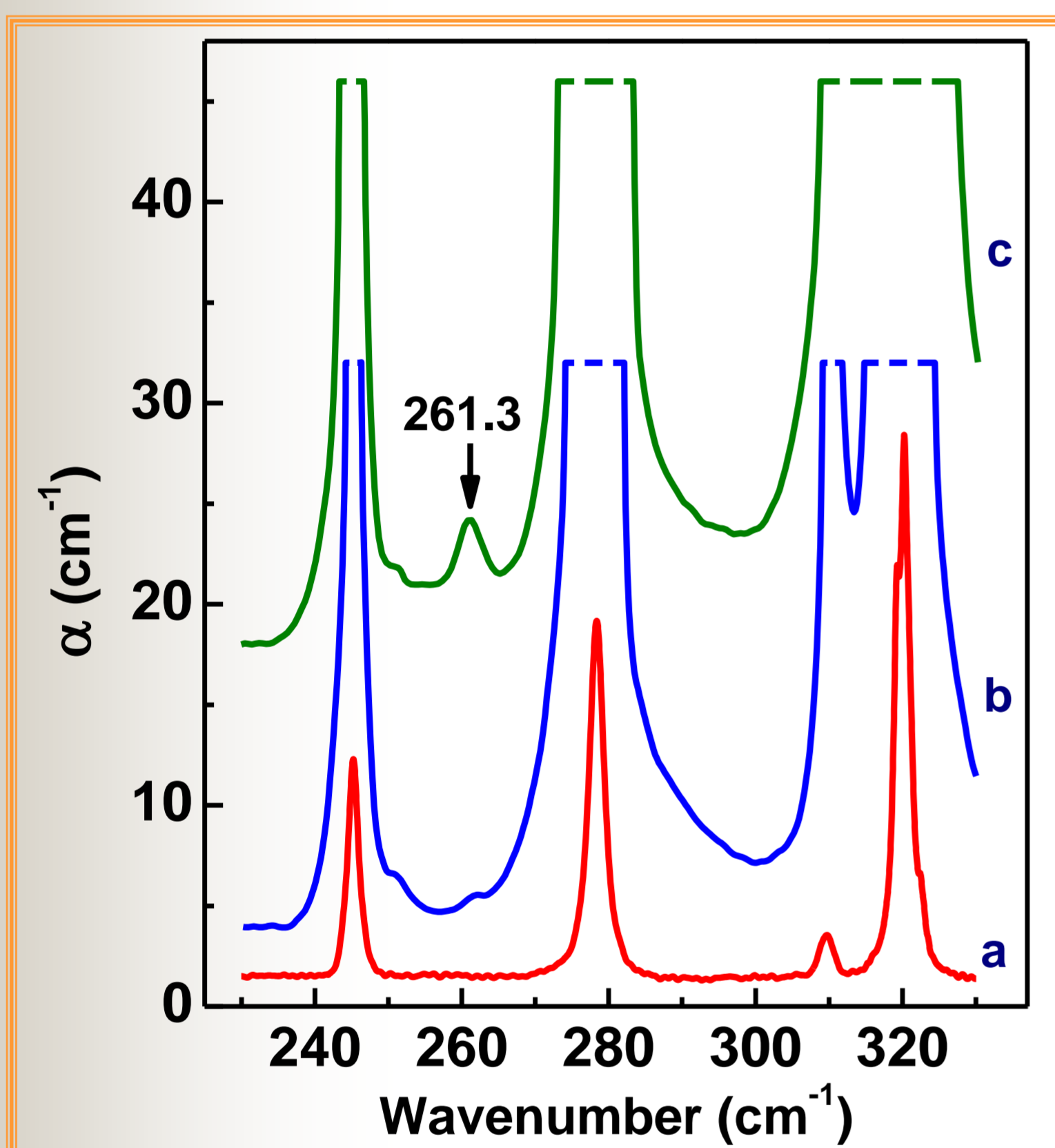


Fig. 1. Infrared absorption spectra measured at 10 K for the Cz-Si:B.  $N_B, \times 10^{16} \text{ cm}^{-3}$ : a – 0.04; b, c – 2.2.  $N_O, \times 10^{18} \text{ cm}^{-3}$ : a – 1; b, c – 1.1. Spectrum (c) corresponds to the sample heat treated at 400 °C for 10 h. The spectra are shifted along the vertical axis for clarity.

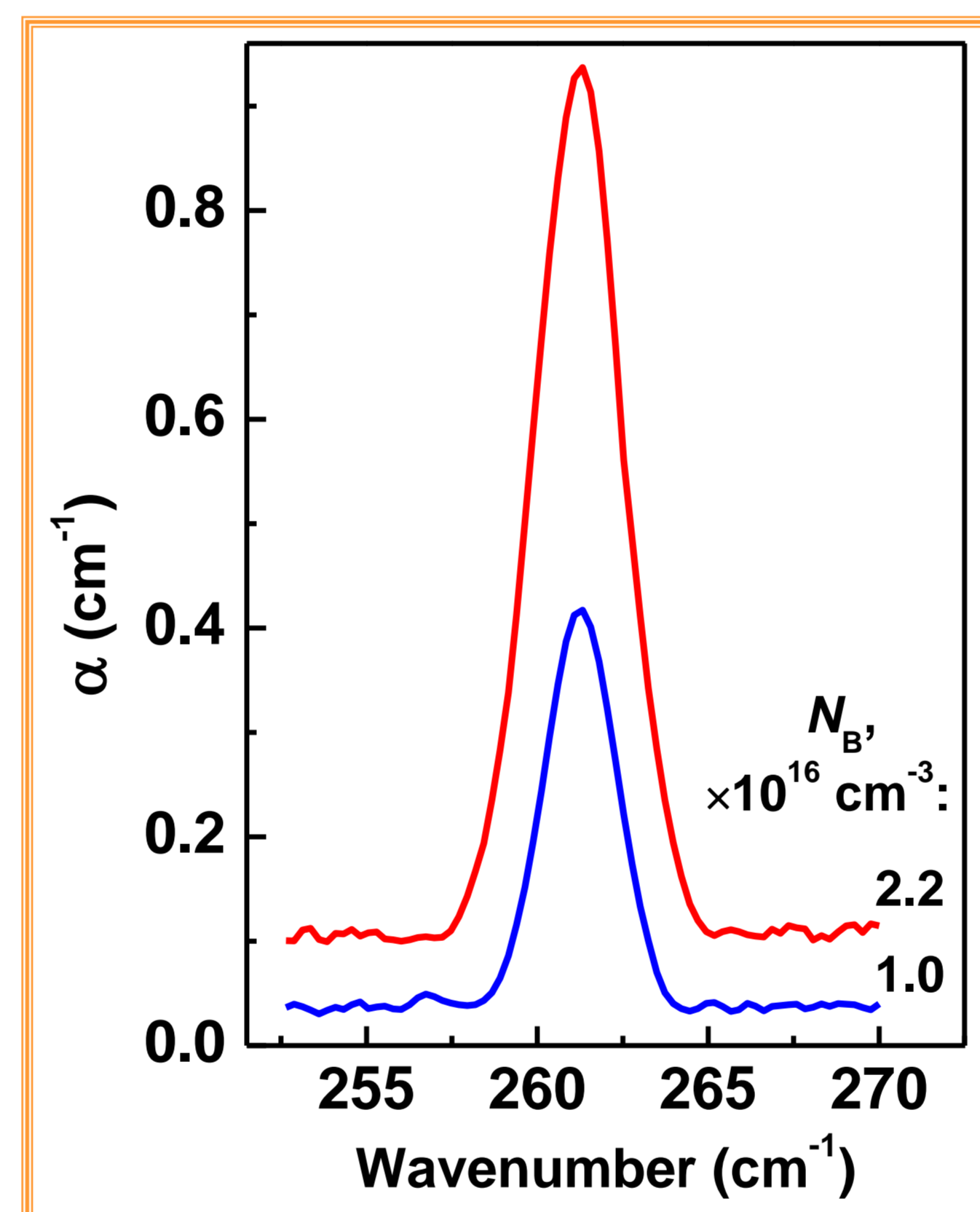


Fig. 2. Fragments of the absorption spectra for the Cz-Si:B samples with comparable oxygen concentrations ( $N_O \sim 4.5 \times 10^{17} \text{ cm}^{-3}$ ) and different boron contents. Samples heat treated at 400 °C for 10 h. The spectra are baseline corrected.

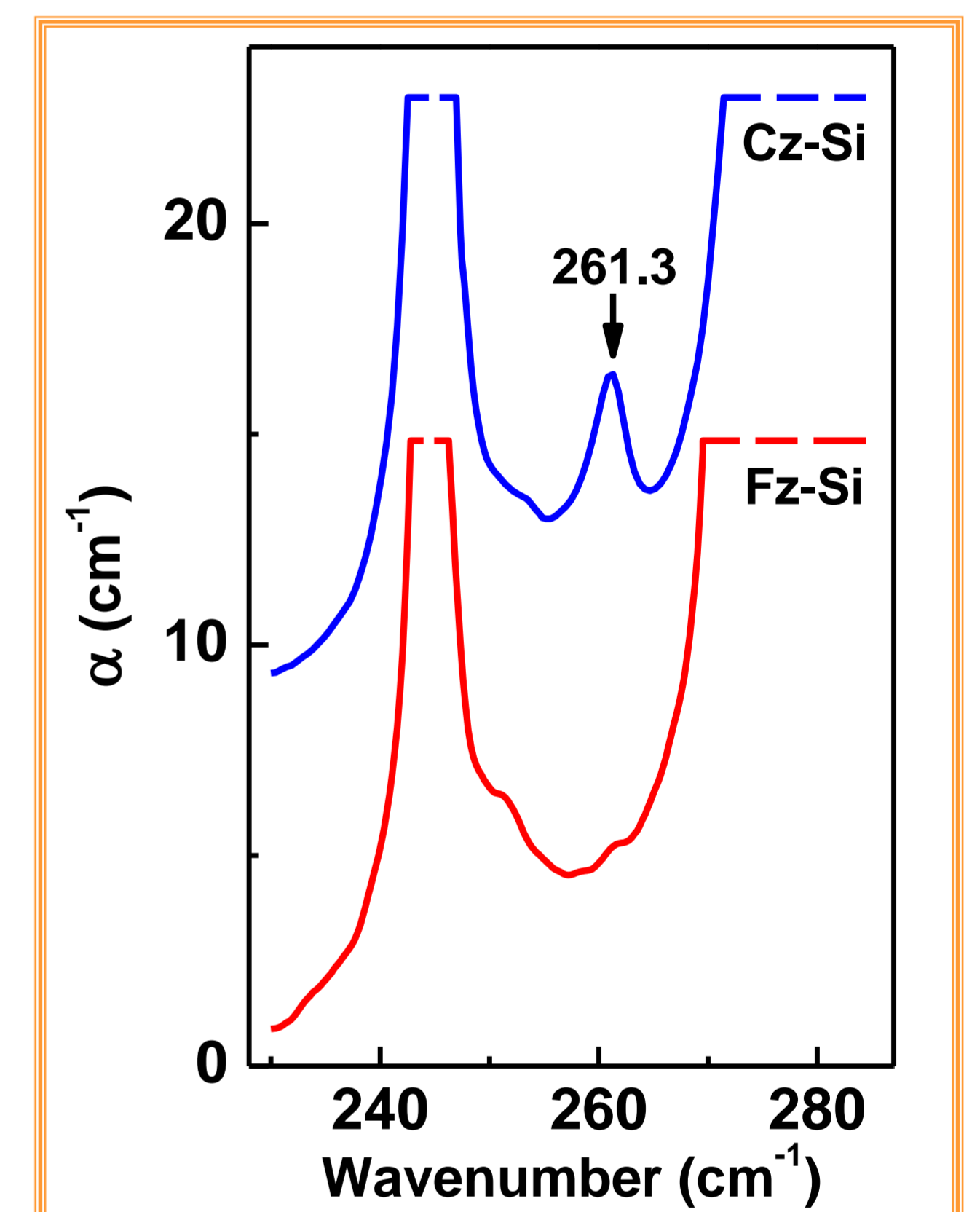


Fig. 3. Fragments of the absorption spectra for Fz-Si:B ( $N_B=2.6\times 10^{16} \text{ cm}^{-3}$ ;  $N_O \leq 3\times 10^{15} \text{ cm}^{-3}$ ) and Cz-Si:B ( $N_B=2.2\times 10^{16} \text{ cm}^{-3}$ ;  $N_O=1.08\times 10^{18} \text{ cm}^{-3}$ ) samples heat treated at 400 °C for 10 h.

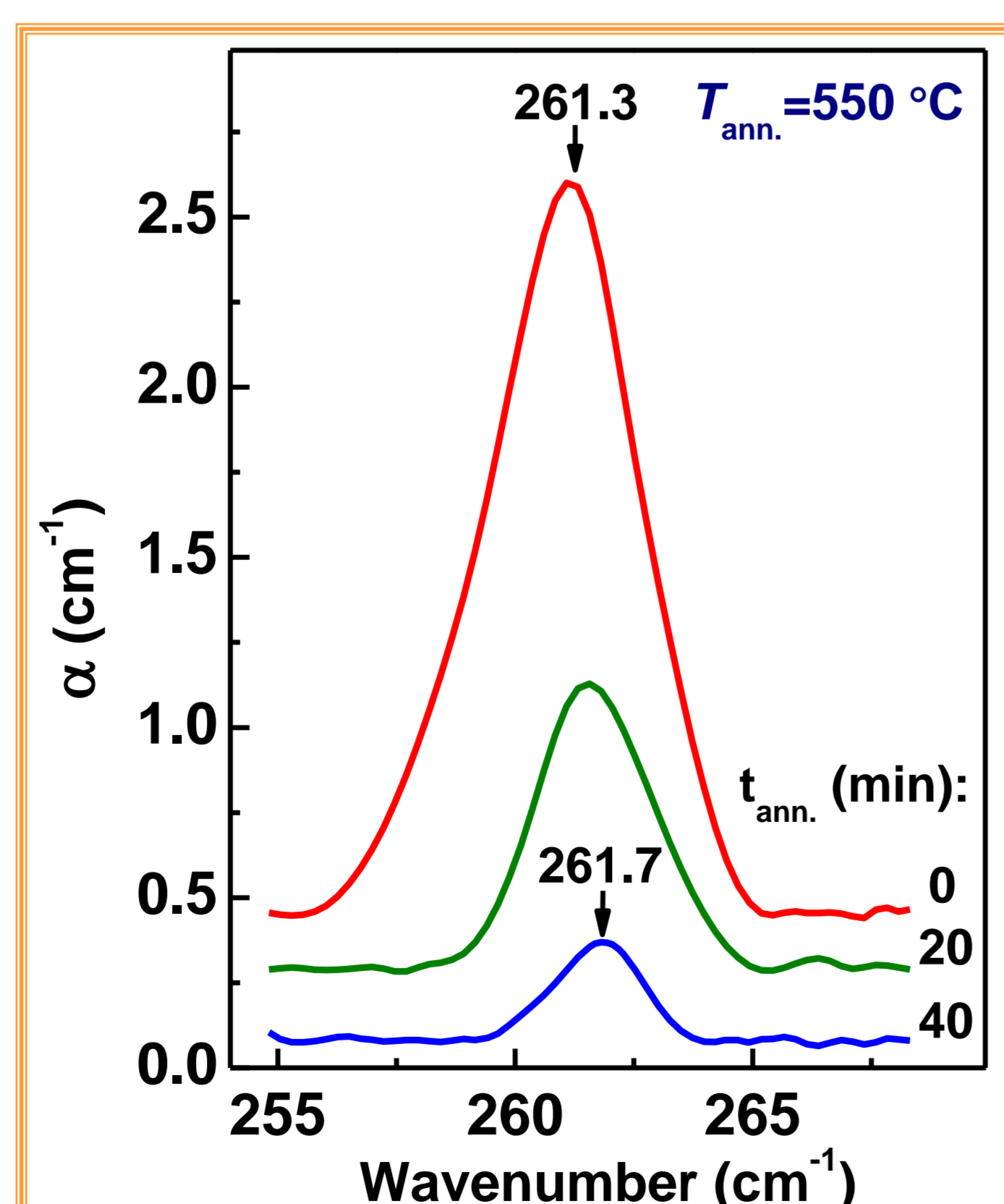


Fig. 4. Fragments of the absorption spectra for boron-doped Cz-Si sample heat treated at 400 °C for 10 h and subjected to the subsequent annealing at 550 °C.  $N_B=2.2\times 10^{16} \text{ cm}^{-3}$ .  $N_O=9.3\times 10^{17} \text{ cm}^{-3}$ .

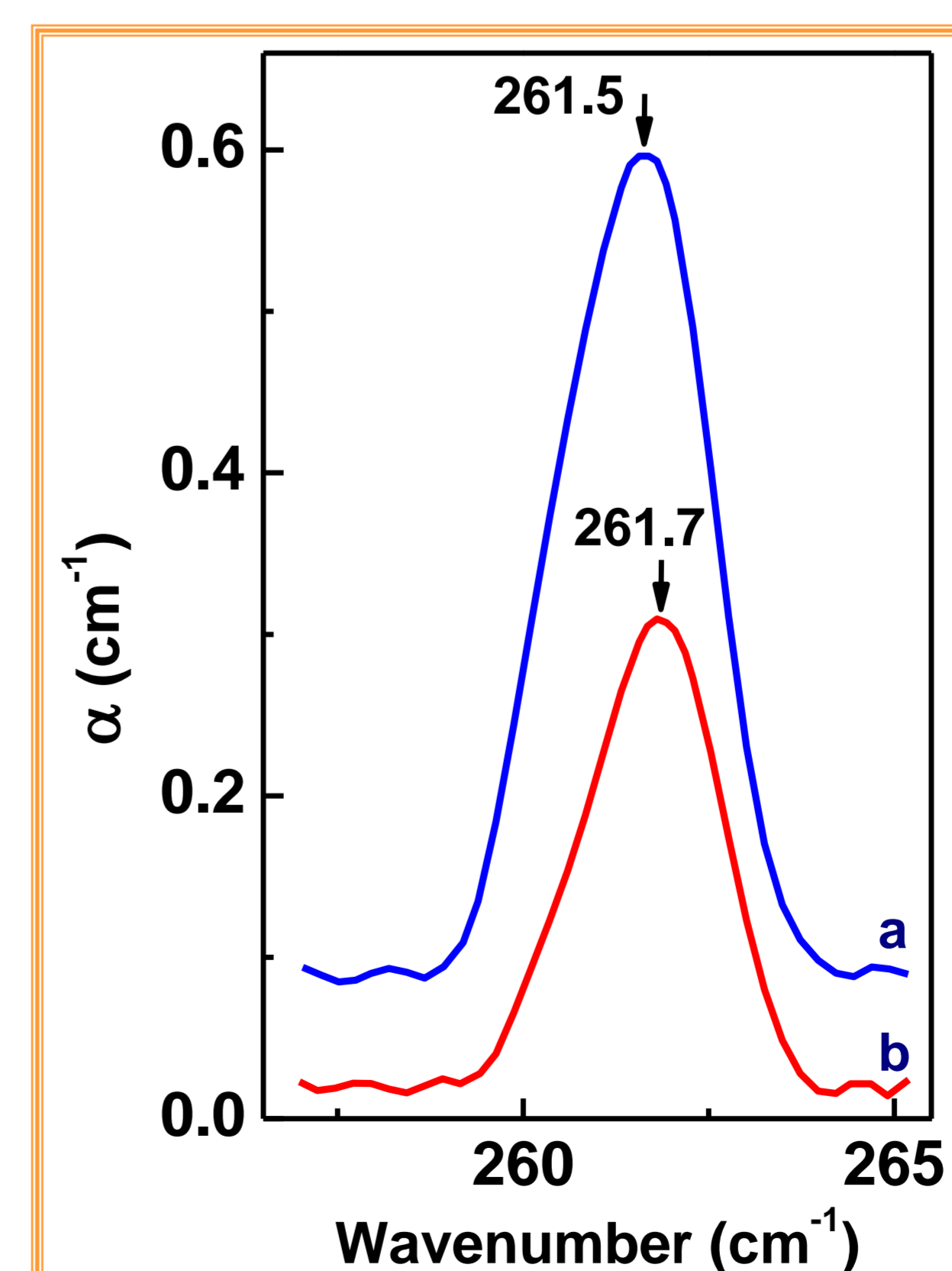


Fig. 5. Fragments of the absorption spectrum for as-grown Cz-Si:B sample (a) and after its successive heat treatments at 400 and 550 °C (b).  $N_B=2.2\times 10^{16} \text{ cm}^{-3}$ .  $N_O=1.02\times 10^{18} \text{ cm}^{-3}$ .